



A BARRY-WEHMILLER COMPANY

Model 8M Can Seaming & Manufacturing Machine



Key Features

- Rated Speed up to 1000 CPM
- 8 Seaming Stations for Beer, Beverage and Food Applications
- Stainless Steel Sloped Base and Components to Optimize Hygienic Design
- Base Mounted Enclosure Includes Panel & Oil Filtration, Easy Mount Table For Filler
- Automatic Oil Lubrication & Filtration System Integrated into the Enclosure
- Quick Change Tooling (Option)
- Angelus Reliability, Safety, Service and Technical Support

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Standard Features

- Base Mounted Enclosure with Door Interlocks and Internal Lighting
- Driven Lower Lifters-Clockwise Rotation
- Oil Cooled Seaming Turret
- Tool Kit & Instruction Manual
- Touchscreen Control Panel
- Programmable Controller
- Stainless Steel Filler Connecting Parts
- Sloped Stainless Steel Castings
- Sealed TN Coated Chromium Cobalt Seaming Rolls with Ceramic Bearings
- TN Coated Chromium Cobalt Seaming Chucks
- Motor Driven Machine Height
- Lifting Eyebolts

Optional Features

- Automatic Washdown & Sanitization
- Recipe Driven Machine Height
- Variable Flow Gassing Control with Optimizing Hygienic Design
- Filler Belt Drive
- Steam Vacuum
- Can Manufacturing

| Technical Specifications | English | Metric |
|--|---------------|----------------------|
| No. of Seaming Stations | 8 | 8 |
| Output Speed Range (CPM) | 1000 CPM | 1000 CPM |
| Min./Max. Can Diameter | 200-300 | 50.8-76.2 mm |
| Min./Max. Can Height (Atmos) | 110-800 | 41.3-203.2 mm |
| Min./Max. Can Height (Atmos) w/Raised Feed Line Package | 100-800 | 25.4-203.2 mm |
| Min./Max. Can Height (UCG & SV) | 113-800 | 46.0-203.2 mm |
| Min./Max. Can Height (UCG & SV) w/Raised Feed Line Package | 103-800 | 30.2-203.2 mm |
| Transfer Chain Pitch Can Centers | 3.56" | 90.5 mm |
| Mechanical Filler Drive | 1 Rev/Can | Direction Reversible |
| Horsepower/Electrical | 30 hp | 22 kW |
| Electrical Controls | 24 VDC | 24 VDC |
| Dry Air @ Base & Upper Turret Housing | 2 psi @ gauge | 0.2 bar @ gauge |
| CO ² /Nitrogen Gas Supply Pressure | 100 psi @ 70F | 6.9 bar @ 21C |
| CIP Cleaning – Hot Water | 160F @ 70psi | 71C @ 4.8 bar |
| CIP Cleaning – Steam | 330F @ 80psi | 165C @ 5.5 bar |

USA | AUSTRALIA | BELGIUM | CANADA | HONG KONG | UNITED KINGDOM



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