



A BARRY-WEHMILLER COMPANY

Model 4M/5M Can Seaming & Manufacturing Machine



Key Features

- Rated Speed up to 400/500 CPM
- 4 and 5 Seaming Stations for Beer, Beverage and Food Applications
- Stainless Steel Sloped Base and Components to Optimize Hygienic Design
- Automatic Oil Lubrication & Filtration System Integrated into the Enclosure
- All Metric Fasteners
- Quick Change Tooling (Option)
- Angelus Reliability, Safety, Service and Technical Support

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Standard Features

- Base Mounted Stainless Enclosure with Door Interlocks and Internal Lighting
- Driven Lower Lifters
- Oil Cooled Seaming Turret
- Tool Kit & Instruction Manual
- Programmable Controller
- Touchscreen Control Panel
- Stainless Steel Filler Connecting Parts
- Stainless Steel Construction
- Sealed TN Coated Chromium Cobalt Seaming Rolls with Ceramic Bearings
- TN Coated Chromium Cobalt Seaming Chucks
- Motor Driven Machine Height
- Lifting Eyebolts

Optional Features

- Automatic Washdown & Sanitization
- Recipe Driven Machine Height
- Gassing Control
- Filler Belt Drive
- Steam Vacuum
- Can Manufacturing

Technical Specifications	4M/5M (English)	4M/5M (Metric)
No. of Seaming Stations	4/5	4/5
Output Speed Range (CPM)	100-400/150-500 CPM	100-400/150-500 CPM
Min./Max. Can Diameter	200-401	50.8-101.8 mm
Min./Max. Can Height (Atmos)	110-800	41.3-203.2 mm
Min./Max. Can Height (Atmos) w/Raised Feed Line Package	110-800	25.4-203.2 mm
Min./Max. Can Height (UCG & SV)	113-800	46.0-203.2 mm
Min./Max. Can Height (UCG & SV) w/Raised Feed Line Package	103-800	30.2-203.2 mm
Transfer Chain Pitch Can Centers	5.93/4.75"	150.8/120.7 mm
Mechanical Filler Drive	1 Rev/Can	Direction Reversible
Horsepower/Electrical	15 hp	11 kW
Electrical Controls	24 VDC	24 VDC
Dry Air @ Base & Upper Turret Housing	6psi @ gauge	0.4 bar @ gauge
CO ² /Nitrogen Gas Supply Pressure	100 psi @ 70F	6.9 bar @ 21C
CIP Cleaning – Hot Water	160 F @ 70 psi	71C @ 4.8 bar
CIP Cleaning – Steam	330 F @ 80 psi	165C @ 5.5 bar
Net Weight (Approx.)	5,700 lbs	2,586 kg
Gross Weight Domes & #1;c (Approx.)	6,000 lbs	2,722 kg
Gross Weight Export (Approx.)	7,800 lbs	3,532 kg

USA | AUSTRALIA | BELGIUM | CANADA | HONG KONG | UNITED KINGDOM



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