



A BARRY-WEHMILLER COMPANY

Model 12MH

Can Seaming & Manufacturing Machine



Key Features

- Rated Speed up to 1800 CPM
- 12 Seaming Stations for Beer and Beverage Applications
- Stainless Steel Frame Parts and Components to Optimize Hygienic Design
- Quick-Change Can & End Changeover
- Can Centers Compatible with Newest Fillers
- Automatic Oil Lubrication & Filtration System
- Base Mounted Enclosure with Door Interlocks and Internal Lighting
- All Metric Fasteners
- Angelus Reliability, Safety, Service and Technical Support

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Standard Features

- Variable Flow Gassing Control with Optimizing Hygienic Design
- Second Operation Off-Seam Setting
- Automatic Washdown & Sanitization
- Driven Lower Lifters-Clockwise Rotation
- Tool Kit & Instruction Manual
- Touchscreen Control Panel
- Programmable Controller
- Stainless Steel Filler Connecting Parts
- Sloped Stainless Steel Castings
- Sealed TN Coated Chromium Cobalt Seaming Rolls with Ceramic Bearings
- TN Coated Chromium Cobalt Seaming Chucks
- Motor Driven Machine Height
- Oil Cooled Seaming Turret
- Quick-Change Change Parts for One Can Size
- Lifting Eyebolts

Optional Features

- Quickset Seam Adjustment-for Aluminum to Steel
- Recipe Driven Machine Height
- Filler Belt Drive
- Steam Vacuum

Technical Specifications	English	Metric
No. of Seaming Stations	12	12
Output Speed Range	400-1800 CPM	400-1800 CPM
Min./Max. Can Diameter	200-211	50.8-68.3 mm
Min./Max. Can Height (Atmos)	110-800	41.3-203.2 mm
Min./Max. Can Height (UCG & SV)	113-800	46.0-203.2 mm
Min. Can Height (Atmos – Optional)	105	33.3 mm
Min. Can Height (UCG & SV – Optional)	108	38.1 mm
Transfer Chain Pitch Can Centers	3.56 or 3.66"	90.48 or 93.1 mm
Servo Filler Drive	Optional	Optional
Mechanical Filler Drive (Optional)	0.50 Rev/Can	0.50 Rev/Can
Horsepower/Electrical	25-50 hp	18-38 kW
Electrical Controls	24 VDC	24 VDC
Dry Air @ Base & Upper Turret Housing	2 psi @ gauge	0.15 bar @ gauge
CO ² /Nitrogen Gas Supply Pressure	100 psi @ 70F	6.9 bar @ 21C
CIP Cleaning – Hot Water	160 F @ 70 psi	71C @ 4.8 bar
CIP Cleaning – Steam	330 F @ 80 psi	165C @ 5.5 bar
Net Weight (Approx.)	14,900 lbs	6,759 kg
Gross Weight Domestic (Approx.)	16,900 lbs	7,666 kg
Gross Weight Export (Approx.)	19,450 lbs	8,823 kg

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