

Angelus Legacy Series Can Seamer: Model 8M





Standard Features

The Model 8M Angelus seamer incorporates a stainless steel sloped base and components to optimize the hygienic design. This machine has an automatic oil lubrication and filtration system integrated into the enclosure. The basemounted enclosure includes an easy-mount table for a filler. The 8M is rated for speeds up to 1000 CPM. Quickchange tooling is available.

This can seaming machine is available as rebuilt or pre-owned equipment only.

- Base-mounted stainless steel enclosure with door interlocks and internal lighting
- Driven lower lifters (clockwise rotation)
- Oil-cooled seaming turret
- Tool kit and instruction manual
- Programmable controller and touchscreen control panel
- Stainless steel filler connecting parts

- Sloped stainless steel castings
- Sealed Titanium Nitride-coated Chromium Cobalt seaming rolls with ceramic bearings
- Titanium Nitride-coated Chromium Cobalt seaming chucks
- Motor-driven machine height
- Lifting eyebolt

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Optional Features

design

• Automatic washdown and sanitization

• Variable flow gassing control with optimizing hygienic

• Recipe-driven machine height

- Filler belt drive
- Steam vacuum
- Can manufacturing
- **Technical Specifications:** Metric English Number of seaming stations 8 8 Output speed range 1000 CPM 1000 CPM Min/Max can diameter 200-300 50.8-76.2 mm 41.3-203.2 mm Min/Max can height 110-800 Min/Max can height (Atmos) with raised feed line 100-800 25.4-203.2 mm package Min/Max can height (UCG & SV) 113-800 46.0-203.2 mm Min/Max can height (UCG & SV) with raised feed line 103-800 30.2-203.2 mm package 3.56" Transfer chain pitch can centers 90.5 mm Mechanical filler drive 1 Rev/Can **Direction Reversible** Horsepower/Electrical 30 hp 22 kW **Electrical controls** 24 VDC 24 VDC Dry air @ base and upper turret housing 0.2 bar @ gauge 2 psi @ gauge CO2/Nitrogen gas supply pressure 100 psi @ 70F 6.9 bar @ 21C CIP cleaning - hot water 160F @70 psi 71C @4.8 bar 330F @ 80 psi 165C @ 5.5 bar CIP cleaning – steam

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