Angelus Legacy Series Can Seamer: Model 63H







Standard Features

The Model 63H Angelus seamer is a base-mounted stainless steel machine enclosure, with door interlocks. This machine is rated for speeds up to 700 CPM.

- Six spindle seaming stations
- Type 316 stainless steel castings and components below-the-feed-line
- One set of can and end change parts
- Single roll cover separator
- Driven lower lifter oil pump system

- Automatic oil lubrication recirculating and filtration system
- Automatic stop control system
- PLC and touch screen control
- Pneumatic no can/no cover feed



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Optional Features

- Steam vacuum
- Under cover gassing
- Titanium Nitride-coated Angelloy® seaming rolls with ceramic bearings
- Titanium Nitride-coated Angelloy seaming chucks
- Quick set seaming can
- Filler connecting parts

- Random worm infeed
- Cover feed chute with vibrator
- Magnetic downstacker chute with vibrator
- Nickel-plated machine
- Hot water automatic seamer washdown
- Recipe motorized turret height elevating mechanism

Technical Specifications	English	Metric
Number of seaming stations	6	6
Output speed range	225-700 CPM	225-700 CPM
Min/Max Can Diameter	200-404	50.8-108.0 mm
Min/Max Can Height (Atmos & CM)	110-800	41.3-203.2 mm
Min/Max Can Height (UCG & SV)	111-800	41.3-203.2 mm
Min. Can Height (Atmos - Optional)	104	31.8
Min. Can Height (CM - Optional)	105	33.3 mm
Min. Can Height (UCG & SV - Optional)	107	36.5 mm
Transfer Chain Pitch Can Centers	5.50"	139.7 mm
Filler Drive	1 Rev/Can	Direction Reversible
Horsepower/Electrical	15-20 hp	11-15 kW
Electrical Controls	24 VDC	24 VDC
Dry Air at Base and Upper Turret Housing	3 psi	0.2 bar
CO ² /Nitrogen Gas Supply Pressure	100 psi @ 70F	6.9 bar @ 21C
CIP Cleaning – Hot Water Supply	160F @60 psi	71C @4.8 bar
CIP Cleaning – Steam Supply	330F @85 psi	165C @5.9 bar
Net Weight (Approx.)	9200 lbs.	4173 kg
Gross Weight (Approx.)	10,300 lbs.	4672 kg

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