



Angelus Legacy Series Can Seamer: Model 4M/5M



Standard Features

The Model 4M/5M Angelus seamers are built using all Metric fasteners, with a stainless steel sloped base and components to optimize the hygienic design. Built for easy maintenance and operation, these machines have an automatic oil lubrication and filtration system integrated into the enclosure, and are rated for speeds up to 400/500 CPM. Quick-change tooling is available.

This can seaming machine is available as rebuilt or pre-owned equipment only.

- Base-mounted stainless steel enclosure with door interlocks and internal lighting
- Driven lower lifters
- Oil-cooled seaming turret
- Tool kit and instruction manual
- Programmable controller and touchscreen control panel
- Stainless steel filler connecting parts
- Sealed Titanium Nitride-coated Chromium Cobalt seaming rolls with ceramic bearings
- Titanium Nitride-coated Chromium Cobalt seaming chucks
- Motor-driven machine height
- Lifting eyebolts

Angelus Legacy Series Can Seamer: Model 4M/5M (Aftermarket Only)

Optional Features

- Automatic washdown and sanitization
- Recipe-driven machine height
- Gassing control
- Filler belt drive
- Steam vacuum
- Can manufacturing

Technical Specifications	4M/5M: English	4M/5M: Metric
Number of seaming stations	4/5	4/5
Output speed range	100-400/150-500 CPM	100- 400/150-500 CPM
Min/Max can diameter	200-401	50.8-101.8 mm
Min/Max can height	110-800	41.3-203.2 mm
Min/Max can height (Atmos) with raised feed line package	100-800	25.4-203.2 mm
Min/Max can height (UCG & SV)	113-800	46.0-203.2 mm
Min/Max can height (UCG & SV) with raised feed line package	103-800	30.2-203.2 mm
Transfer chain pitch can centers	5.93/4.75"	150.8/120.7 mm
Mechanical filler drive	1 Rev/Can	Direction Reversible
Horsepower/Electrical	15 hp	11 kW
Electrical controls	24 VDC	24 VDC
Dry air @ base and upper turret housing	6 psi @ gauge	0.4 bar @ gauge
CO2/Nitrogen gas supply pressure	100 psi @ 70F	6.9 bar @ 21C
CIP cleaning – hot water	160F @70 psi	71C @4.8 bar
CIP cleaning – steam	330F @ 80 psi	165C @ 5.5 bar
Net weight (Approx.)	5700 lbs.	2586 kg
Gross weight domestic (Approx.)	6000 lbs.	2722 kg
Gross weight export (Approx.)	7800 lbs.	3532 kg

Angelus | Carr Centritech | Consolidated | Continental/Closetech | Hema
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